### **Electric Servo Control Die-casting Machine Ds-EX Series · Ds Series**



The unique electric servo system achieves "Smart die-casting" realizing high-cycle, high-stability, and energy-efficient operation.

The machine is compact and eco-friendly.

#### **Injection Performance**

## **Excellent collaboration between electric** servomotor and hydraulic servo valve

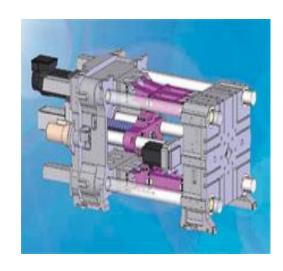
- · Slow and stable shot starting system effective to reduce engulfing of gas
- · Five-step high shot speed setting
- · Electric servo shot intensifying mechanism
- · Pressure/Time feedback control
- · Five-step shot intensification



#### **Clamping, Ejection Performance**

# High precision, high rigidity and high cycle clamping unit driven fully electrically

- Compact die clamping unit thanks to unique mechanism
- · High-cycle compound movement
- · High rigidity die clamping unit
- · Multi-step ejecting mechanism



#### **Operability, Energy-saving**

#### Enhanced friendliness to the operator and environment

- · Easy-to-see 15-inch touch panel
- · The Latest Control SYSTEM 500
- Pump rotation controllable hydraulic unit for driving cores \*1
- · Dramatic power saving
- · Installation footprint as small as that of hydraulic equivalent \*2



- \*1 The hydraulic unit for driving cores is optional.
- \* 2 Figures are compared between Ds and Toyo's BD-V5 series (2012 model).

