

Specification.(Unit)	CX25F2
Locking force (kN)	250
Space between Tie bars (mm)	271×271
Die Stroke (mm)	155
Die height (mm)	140 ~ 330
Injection force (kN)	32
Injection stroke (mm)	100
injection port position (mm)	0/-40
Ejector Force (kN)	21
Ejector Stroke (mm)	50
Nozzle Touch Force (kN)	16
Nozzle Touch Stroke (mm)	180
plunger diameter (mm)	45
Casting pressure (MPa)	20.1
Casting area (Casting Efficiency100%)	124
shot weeight (Casting Efficiency75%) (kg)	0.81
Dry Cycle Time (sec)	2.0
Working pressure (MPa)	10.5
Operation oil capacity (L)	140
Melting pot capacity (kg)	200
Electric motor capacity (kw)	5.5
Machine operation power supply capacity (KVa)	9
Electric furnace output (kw)	18.6
weight (ton)	3

CX-F2 Series (mm)

CX25F2



CX50F2



CX100F2



CX200F2



	[1]	[2]	[3]	[4]	[5]	[6]	[7]	[8]	[9]
CX25F2	406	416	271	271	0	40	3820	1595	1760

