

Specification.	單位	U20
Locking force	kN	200
Size of mold	mm	180×180 200×215
Space between tie bars	mm	205×185
Die stroke	mm	120
Die height (Fixed die thick:90mm)	mm	120~215mm (Max.245)
Ejector force	kN	13.8
Ejector Stroke	mm	30
Core puller cylinder force	kN	13.8
Core puller cylinder stroke	mm	20
Nozzle touch force	kN	5.6×2
Nozzle Touch Stroke	mm	150
Injection force	kN	17.5
Injection Stroke	mm	60
Injection plunger diameter	mm	Φ25/Φ30
Casting pressure	MPa	37/25.7
Casting area (Casting Efficiency100%)	cm ²	41/59.1
Maximum shot weeight (Casting Efficiency75%)	g	148/213
weight of Machine	ton	2.5

机器尺寸

	U2W	U2PLUS	U20	U30	UMG30
①	124	150	273	380	380
②	159	208	330	425	425
③	62	88	185	255	255
④	94	143	205	255	255
⑤	22	25	30	45	45
⑥	31	44	75	127.5	127.5
⑦	1600	1600	1360	1700	1700
⑧	1300	1520	1500	1550	1550
⑨	1480	1500	1700	1750	1900

