

| Specification. | Unit | U2 PLUS |
|-----------------------------|--------------------|-------------------|
| Locking force | kN | 50 |
| Die Stroke | mm | 25~75 (調整可) |
| Dry Cycle | Sec. | 1.5 |
| Injection Force | kg | 1170 |
| Plunger Stroke | mm | 60 |
| Injection Plunger Diameter | mm | Φ25 |
| Specific Injection Pressure | kg/cm ² | 235 |
| Melting Pot Capacity | kg | 90 |
| Ejector Force | kg | 750 |
| Ejector Stroke | mm | 25 |
| Clamp Force | kg | 1035 |
| Die Clamp Stroke | mm | 150 |
| Normal Pressure | kg/cm ² | 60 |
| Hydraulic Oil Capacity | l | 90 |
| Electric Power | | 3Ph 200V 26KVA |
| Motor Capacity | | 3Ph 200V 3.7kw/6P |
| Electric Furnace | | 3Ph 200V 10kw |
| Nozzle Heater | | 1Ph 200V 750W |
| Control Box | mm | W700×L500×H1100 |
| Weight of Machine | ton | 1.7 |

机器尺寸

| | U2W | U2PLUS | U20 | U30 | UMG30 |
|---|------|--------|------|-------|-------|
| ① | 124 | 150 | 273 | 380 | 380 |
| ② | 159 | 208 | 330 | 425 | 425 |
| ③ | 62 | 88 | 185 | 255 | 255 |
| ④ | 94 | 143 | 205 | 255 | 255 |
| ⑤ | 22 | 25 | 30 | 45 | 45 |
| ⑥ | 31 | 44 | 75 | 127.5 | 127.5 |
| ⑦ | 1600 | 1600 | 1360 | 1700 | 1700 |
| ⑧ | 1300 | 1520 | 1500 | 1550 | 1550 |
| ⑨ | 1480 | 1500 | 1700 | 1750 | 1900 |

