

Specification.	単位	U30
Locking force	kN	300
Size of mold	mm	185~280
Space between tie bars	mm	255×255
Die stroke	mm	140
Die height (Fixed die thick:90mm)	mm	185~280
Ejector force	kN	22
Ejector Stroke	mm	40
Core puller cylinder force	kN	19
Core puller cylinder stroke	mm	30
Nozzle touch force	kN	33
Nozzle Touch Stroke	mm	180
Injection force	kN	36.3
Injection Stroke	mm	60
Injection plunger diameter	mm	30
Casting pressure	MPa	51.3
Casting area (Casting Efficiency100%)	cm ²	58.5
Maximum shot weeight (Casting Efficiency75%)	g	213
weight of Machine	ton	2.7

机器尺寸

	U2W	U2PLUS	U20	U30	UMG30
①	124	150	273	380	380
②	159	208	330	425	425
③	62	88	185	255	255
④	94	143	205	255	255
⑤	22	25	30	45	45
⑥	31	44	75	127.5	127.5
⑦	1600	1600	1360	1700	1700
⑧	1300	1520	1500	1550	1550
⑨	1480	1500	1700	1750	1900

