

Specification.(Unit)	UMG30
Locking force(kN)	350
Size of mold(mm)	横290×縦245
Space between tie bars(mm)	横250×縦250
Die stroke(mm)	140
Die height (Fixed die thick:155mm)	180 ~ 265
Fixed die ejector force(kN)	22
Fixed die ejector stroke(mm)	40
Moved die ejector force:Option(kN)	(19)
Moved die ejector stroke:Option(mm)	(30)
Nozzle touch force(kN)	5.7×2
Nozzle touch stroke(mm)	150
Injection force(kN)	21.8 ~ 28.6
Injection stroke(mm)	60
Injection plunger diameter(mm)	30
Casting pressure(Mpa)	30.8 ~ 40.5
Casting area (Casting Efficiency100%) (cm ²)	113.6 ~ 86.5
Maximum shot weeight (Casting Efficiency65%) (g)	50
Adjust hydraulic pressure (Injection side) (Mpa)	8.0 ~ 10.5
Machine size(mm)	W1800×L2000×H 2000
Weight of machine(ton)	3.0

机器尺寸

	U2W	U2PLUS	U20	U30	UMG30
①	124	150	273	380	380
②	159	208	330	425	425
③	62	88	185	255	255
④	94	143	205	255	255
⑤	22	25	30	45	45
⑥	31	44	75	127.5	127.5
⑦	1600	1600	1360	1700	1700
⑧	1300	1520	1500	1550	1550
⑨	1480	1500	1700	1750	1900

