



	MMGB800
Empty weight	~7000 kg
Dimensions MMGB	
length	10800 mm
width	1300 mm
height	2600 mm
Casting capacity	60-120 pcs/h
Cycle time	30-60 sec. adjustable
Ingot places	90
Weight of ingots	4-12 kg
Level measuring	conductive
Ingot absorb devicer	10
Mains voltage (standard)	51 kW
Circuit elements	SSR-Relais
Dimensions switch cabinet inclusive base	
length	1000 mm
width	500 mm
height	2200 mm
Switch cabinet, cooler	x
Mains voltage, standard	3 x 400 / 50-60 VAC/Hz
Prodektive gas consumption, approx.	
at ingot casting position	~1000 NI/h
ingot cooling area	~6000 NI/h
Control SIEMENS	S7/300 315-2DP
Operator panel	see before furnace