EASY CAST V.I真空机

本机是改善铸件的砂孔，填充不良及气孔的最良选择。可提升产品品质，加强铸件的密度，增加制品的强度，在整个压铸行程中，达到高良品率，提升生产效率，创造低成本高利润。

L1200 X W550 X 1200 mm
重量(weight) : 237 kg

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堵塞警示

三色灯警示

搭配高效能真空阀运用案例（选购）

操面板

真空机全貌

真空机特性用途本机型系针对压铸产品的砂孔填充不良，及起泡等之缺点所设计的产品，加以改善决铸造所产生的缺失，可提升制品品质，改善铸件密度，使材质组织更扎实：解决扫脱皮现象 、电镀起泡及盲孔缺料的毛病；使其达到铸件良品率的提高，生产效率创造利润 This model is designed for the bad design of sand hole re - supply for force - molded products , and easily bubbled defects to improve and solve the weakness . This can upgrade the produce quality , improve the molded goods density , and enhance the material structure . In addition , it can solve the skin off phenomenon of Shot Blasting machine , electrical molded bubbled and blind hole material laciness . Overall , this can end up with increasing th proportion of well molding products , producing efficiency , and creating profits .

Vacuum Machine

真空機

特性用途

本机型系针对压铸产品的砂孔填充不良，及起泡等之缺点所设计的产品，加以改善解决铸造所产生的缺失，可提升制品品质，改善铸件密度，使材质组织更扎实：解决研扫脱皮现象，电镀起泡及盲孔缺料的毛病：使其达到铸件良品率的提高，生产效率，创造利润。

Trait

This model is designed for the bad design of sand hole re-supply for force-molded products, and easily bubbled defects to improve and solve the weakness. This can upgrade the produce quality, improve the molded goods density, and enhance the material structure. In addition, it can solve the skin off phenomenon of Shot Blasting machine, electrical molded bubbled and blind hole material laciness. Overall, this can end up with increasing the proportion of well molding products, producing efficiency, and creating profits.

功能说明

- 真空吸引力低于设定值时，红灯亮(塔灯)。
- 空压侦测吹气时压力高于设定值时，警示红灯亮表示真空管阻塞；须清除后，按面板复归键警示，红灯才会消除，否则警示红灯续亮直至阻塞排除，按复归键后使消除。
- 可手动吹气。
- 可手动抽真空。
- 真空侦测，空压侦测均使用电子式(LED)。
- 真空开关使用旋转活塞(全开式)抽气速度大，可达78。
- 电压可使用220V / 380V。
- 尺寸：1050 X 500 X 1300mm。
- 重量 ：237 kg。

Function Statement

- When the vacuum attraction is lower than the value, the red light will on (tower light)
- When the free pressure detects the pressure is higher than the value while one is insufflated, the warning red light is on shows the vacuum pipe is stocked. It should be cleared first, and hit the screen return warning button, and the red light will go off. Otherwise, the warning red light will be on until the stocked is cleared, then hit the return button to clear it off. Manual insufflate.
- Manual extracting vacuum.
- Use LED on both vacuum detect and Empty pressure detect.
- Vacuum switch use spin piston (Fully opened) and the
- extracting air velocity is strong and can reach to 78
- Electrical pressure is 220V / 380V.
- Size: 1050×500×1300 mm.
- Weight : 237 kg.

泵浦规格 Pump Specifications

技术资料	Technical Data	PVL 65
抽气速度	Extraction Velocity	78 m^3/HR
超级型终极真空度	Suoerior Eternal Vacuum (mbar)	0.5 mbar
马达大小KW(Hp)	Motor size KW (Hp)	2.2 (3)
泵浦转速	Pump Velocity	1700 rpm
泵浦操作噪量	Pump Operation Sound	70 dba
油容量	Oil Capacity	2 liter
进气入口大小	Inhale Enter Size	1-1/4"
泵浦重量	Pump Weight	66 KG

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